

June 7, 1948

Department #54

List of Parts Complete

-200-

Machine No. 116-2

List of Parts Complete  
for  
Machine No. 116-2

No.	Name
*125001	Arm
*125002	" 125001 with 435AL, 448AL, 15404, 15496, 15498 and two 15405
2002	Arm Dowel Pin
138 E	" Screw
125003	" Shaft
125004	" " 125003 with 15433, 15496 and 125022
15498	" " Bushing
435 AL	" " " Set Screw
144 D	" " Screw
15196	" Side Cover
51224 W	" " " Thumb Screw
52239	" Spool Pin and Thread Eyelet
8879	" " " Washer (cloth)
2138	Balance Wheel (power) light rim, 2 3/4 in. pulley, with two 448AL
448 AL	Balance Wheel Set Screw
*63501	Bed
63502	Clamp Arm
63503	" " Bracket
63560	" " Hinge Block with 735AL
63505	" " " " Pin
735 AL	" " " " " Set Screw
219 D	" " " " Screw
203 J	" " Screw
63561	" Carrier with 51815
63507	" " Cap
219 D	" " " Screw
63562	" " Lever
63563	" " " Connecting Link

66 C	Clamp Carrier Lever Connecting Link Hinge Screw
660 D	" " " Hinge Screw
63564	" " Regulator with 1977
52877 F	" " " Hinge Stud
448 AL	" " " " " Set Screw
63565	" " " Plate
63566	" " " " Indicator
665 D	" " " " Screw
1877	" " " Roller and Screw Stud
1236 C	" " " Screw Stud
7070	" " " " " Sleeve
1658 J	" " " " " Thumb Nut
51815	" " Roller and Screw Stud
63567	" Check
50335 C	" " Hinge Screw
63512	" Pressure Arm
203 J	" " " Screw
51816	" " Roller and Stud
63513	" " " Bracket with 453AL and 51816
453 AL	" " " " Set Screw
63514	" Spring
2811	Crank Connecting Rod with two 158E
158 E	" " " Cap Screw
375 C	" " " Hinge Screw
1518 E	" " " " " Nut
2866	Face Plate
63515	Face Plate complete, Nos. 448AL, 460AL, 600C, 1560C, 2103, 2105, 2107, 2111, 2127, 2269, 2866, 2870, 55645 and two each 233D and 2102
2107	Face Plate Thread Guard
233 D	" " " " Screw
190 D	" " Screw
125032	Feed Cam

2039		Feed Connecting Link
378 C	"	" " " Hinge Screw
1520 E	"	" " " " " Nut
17042	"	Eccentric with 448AL
448 AL	"	" " Set Screw
63516	"	Forked Connection
378 C	"	" " " Hinge Screw
1520 E	"	" " " " " Nut
63517	"	Regulator
50353 E	"	" " Hinge Screw
8217	"	" " " " Friction Washer
747 D	"	" " " Thumb Screw
63518	"	Rock Shaft
63519		Feed Rock Shaft complete, Nos. 63518 and 63520
63520	"	" " " Crank with 157E
157 E	"	" " " " Clamping Screw
307 C	"	" " " Screw Center
1513 J	"	" " " " " Nut
63521	"	Wheel
63522	"	" " Driving Lever
63523	"	" " " " Block
63524	"	" " " " " Cap
257 D	"	" " " " " " Screw
63525	"	" " " " " Spring
234 D	"	" " " " " " Screw
63526	"	" " " " Link
870 F	"	" " " " " Hinge Screw for 63522
50336 F	"	" " " " " " " " 63518
1521 E	"	" " " " " " " Nut for 50336
50337 C	"	" " Hinge Screw
1518 E	"	" " " " Nut
2718	"	" " " " Washer

63527		Feed Wheel Retaining Clutch
63528	" " " "	Bracket
180 D	" " " "	" " Screw
63529	" " " "	Cap
211 D	" " " "	" " Screw
63530	" " " "	Spring
229 D	" " " "	" " Screw
63568		Guide
1209 C	"	Screw
23390	" " "	Washer
2050		Needle Bar
*15248	" " "	Connecting Link with 51002E
51002 E	" " " "	Adjusting Screw
570 C	" " " "	Hinge Screw
1520 E	" " " " "	" " Nut
2052	" " " "	Stud with 1550
155 C	" " " "	Set Screw
290 E	" " "	Screw Bushing
15068	" " "	Thread Guard
251 F	" " " "	Screw
15069	"	Clamp with 246F
246 F	" " "	Screw
*63532		Oscillating Rock Shaft with 4784
3042	" " " "	Hinge Pin
1513 J	" " " "	" " Nut
635 C	" " " "	" " Screw Bearing
1513 J	" " " " " "	" " Nut
4784	" " " "	Oil Pad (felt)
63533	"	Shaft
15163	" " "	Crank for 15164
15428	" " " "	15165
*15164		Oscillating Shaft Crank complete, Nos. 4820, 1516E, 1516S and 15171

15165	Oscillating Shaft Crank complete, Nos. 1519E, 15171, 15426 and two 462AL
2049	Oscillating Shaft Crank Pin
462 AL	" " " Set Screw
15170	" " " Slide Block
226 J	" " " " " Cap Screw
12424	" " " " " " Washer
1035 C	" " " " " Screw Stud
1519 E	" " " " " " Nut
15171	Oscillating Shaft Crank Slide Block complete, Nos. 226J, 1035C, 12424 and 15170
63534	Presser Bar
2062	" " Lifter
15486	" " " Hinge Stud
448 AL	" " " " " Set Screw
2952	" " Lifting Bracket with 453AL
453 AL	" " " " " Set Screw
290 E	" " Screw Bushing
2308	" " Spring
2070	" " " Washer
263 J	Pressure Regulating Thumb Screw
2996	Shuttle Bobbin
33941	" " Case
15140	" " " Latch
2973	" " " " Lever
2974	" " " " " Fulcrum Pin
2975	" " " " Spring
592 E	" " " " Stop Screw
15141	Shuttle Bobbin Case Hinge, Nos. 2973, 2974 and 15140
7553	" " " Position Finger
2523	" " " " " Rivet
33942	Shuttle Bobbin Case complete, Nos. 591F, 592E, 2523, 2973, 7553, 15141, 15278 and 33941

2515	Shuttle Body	
591 F	"	Tension Regulating Screw
15278	"	" Spring
63535	"	1 11/16 in. diam., Nos. 2515, 2996 and 33942
*2542	"	Driver
2441	"	" 2542 with two 462AL
2049	"	" Pin
462 AL	"	" Set Screw
63536	"	Race Back
2532	"	" " Position Pin
2533	"	" " Spring
648 J	"	" " " Screw
63537	"	" Body with 11193
63538	"	" Cap
335 D	"	" " Screw
63539	"	" Cover
63540	"	" " 63539 with 63541 and two 26092
63541	"	" " Bracket
21516	"	" " " Hinge Pin
26092	"	" " " Rivet
63542	"	" " " Spring
330 D	"	" " " Screw
11193	"	" Latch Pin Steady Pin
145 D	"	" Screw
63543	Shuttle Race complete, Nos. 330D, 648J, 2533, 21516, 63536 to 63538, 63540, 63542 and two each 335D and 2532	
2102	Tension Disc	
1560 C	"	Regulating Thumb Nut
2370	"	Releaser
2269	"	" Hinge Pin
600 C	"	Screw Stud
448 AL	"	" " Set Screw

2103		Tension Spring
2105	"	Thread Guard
2112		Thread Retaining Disc with 2113
2113	"	" " " Steady Pin
2114	"	" " Spring
2115	"	" " Stud
460 AL	"	" " " Set Screw
2111		Thread Retainer Guide complete, Nos. 2112, 2114 and 2115
15275	"	Take-up Cam with 1293AL
*15433	"	" " " 15275 with 570C and 1520E
1293 AL	"	" " " Position Screw
*15491	"	" " Lever with 1822
50527 C	"	" " " Hinge Screw
1822	"	" " " Roller and Stud
55645	"	" " Spring
2127	"	" " " Regulator Plate
233 D	"	" " " " " Adjusting Screw
*15404		Trade Mark
15405	"	" " Rivet